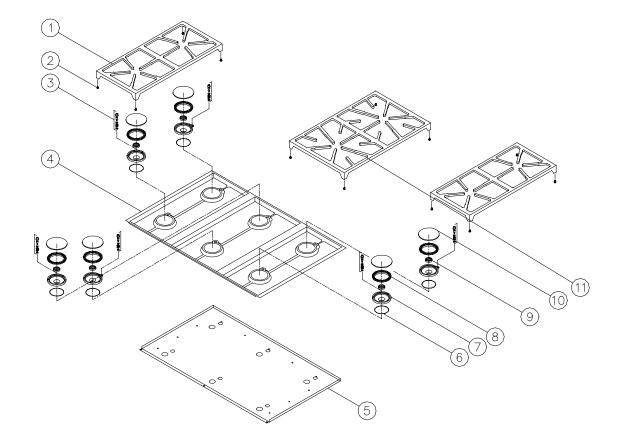


Top Frame Control Panel		Manifold
Gas Tubing	Cell	Oven Case
Base	Door	Updates

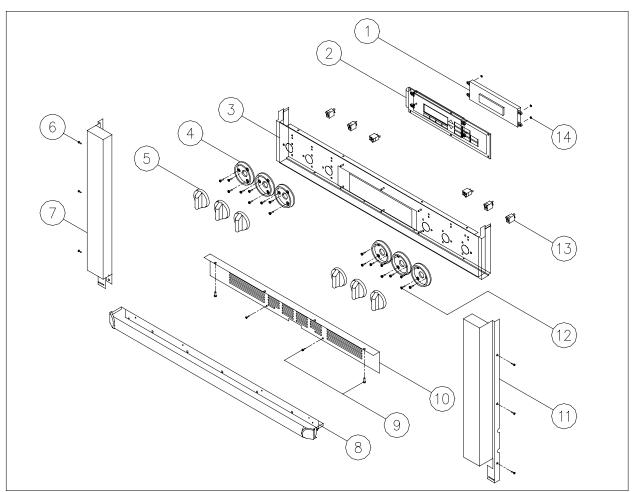
ERD36 - TOP FRAME



Ref. #	Part #	Description
1	72433SB	Grate 10"
2	86474	Grate Support Pad
3	66281	Ignitor Assembly
4	26959BP	Spill Tray
5	36186	Heat Shield, Spill Tray
6	86395	O-Ring, "D" Burner Head
7	82563	Burner Head, "D" Burner
8	82564	Burner Ring
9	86405	Brass Nut
10	62022BM	Burner Cap, "D" Burner
11	72434SB	Grate 14 "



ERD36 - CONTROL PANEL



REF. #	PART #	DESCRIPTION
1	62707	OVEN CONTROL
2	62309	MEMBRANE (TOUCH PAD; BLACK)
3	13178	CONTROL PANEL ASSEMBLY
4	62020C	TRIM RING, CHROME
5	62021B	KNOB
6	83026	SCREW,10 X 3/4"
7	26919	SIDE FRAME, LH
8	86570BK	BLACK BULLNOSE ASSEMBLY
*	86570BR	BRASS BULLNOSE ASSEMBLY
*	86570CH	CHROME BULLNOSE ASSEMBLY
*	86570CP	COPPER BULLNOSE ASSEMBLY
9	83571	SCREW WASHER HEAD 8 X 3/8"
10	26950	INTAKE GRILL W/BUMPERS
11	26918	SIDE FRAME,RH
12	83534	SCREW, WAFER HEAD, 8 X 3/8
13	82086	INDICATOR LIGHT, BLUE NEON
14	83308	6-32 KEPS NUT
**Not Shown	66153BR, CH	CONTROL PANEL ASSEMBLY
	72652	Rubber Bumpers





dacor.

P.O. Box 6530 Diamond Bar, CA 91765

		Page	of	
Issued By:	Date Issued:	Distribution:	Supercedes:	
Technical Service	2-2004	Parts/Service		
		i		
Subject:	Product Type:	Model No:	Bulletin No:	
Part Changes	Epicure Range	ERD36, 48	04-01	
Membrane Change				

A change has been made to the ERD36 and ERD48. The membrane has been replaced with a new membrane that has no Standard Bake Mode. P/N 62309 – membrane on the ERD36 was replaced with p/n **72942B**. ERD48 – Membrane Part Number 62310 - was replaced with p/n **72943B**. This change was made **February 2, 2004**.

Effective on revision level 'M' for all **ERD36** ranges and on 'P' for all ERD48 ranges, the **BAKE** mode has been removed from the membrane. If you are replacing the membrane for either of these two ranges, check the serial number of the unit before ordering the part to be sure that you have the correct part number.

**Membranes will continue to be available with the *bake mode pad* for use with units that currently have bake on the membrane. Membranes should always be swapped out with like membranes.



Date: 6-24-04

Re: Bullnose Parts Changes

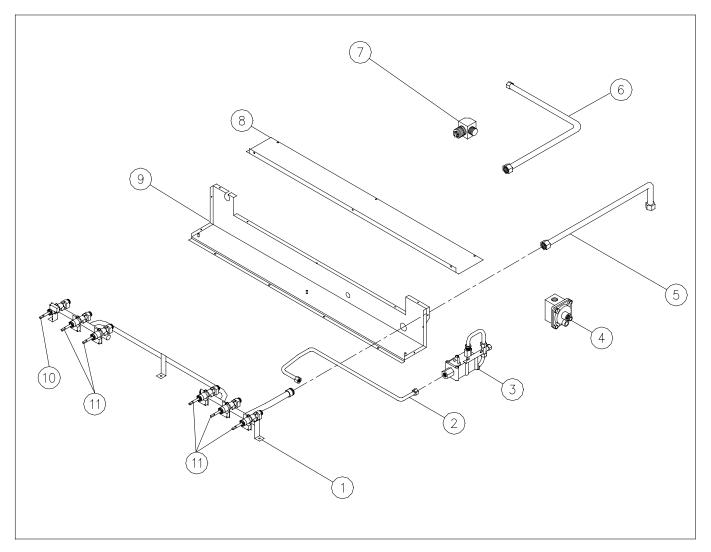
Products Covered: ERD36/ERG36

Revision Level Change: ERD/ERG – FC01000000

Condition:

For units *without* grate supports, AFTER the serial break, use part number 66831SBK, SBR, SCH, SCP For units *with* grate supports, BEFORE the serial break, use part number 86570BK, BR, CH, CP

ERD36 - MANIFOLD



REF# PART # DESCRIPTION

1	62332	MANIFOLD ASSEMBLY WITH VALVES-N	G
*	62335	MANIFOLD ASSEMBLY WITH VALVES-L	Р
2	62341	3/8" ALUMINUM TUBING	
3	13233	GAS VALVE ASSEMBLY	00004
4	62834	PRESSURE REGULATOR - NG	62334
*	62434	PRESSURE REGULATOR - LP	62333 86564
5	62343	5/8" ALUMINUM TUBING	86561
6	62342	3/8" ALUMINUM TUBING	86565
7	62344	FITTING ORIFICE - NG	86562
*	62956	FITTING ORIFICE - LP	00302
8	36168	MANIFOLD ENCLOSURE	
9	27359	MANIFOLD ENCLOSURE ASSEMBLY	
10	86555	VALVE - NG	
*	86558	VALVE - LP	
11	86556	VALVE - NG	
*	86559	VALVE - LP	

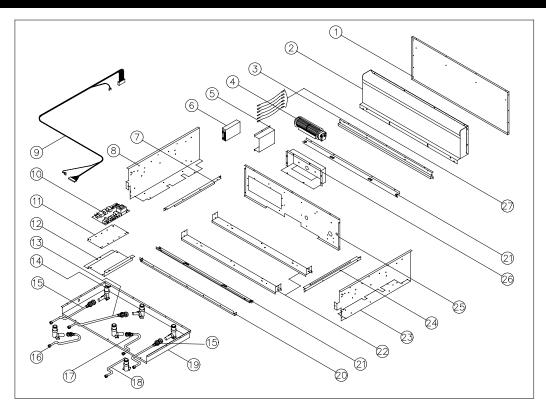
HIGH ALTITUDE CHART

MANIFOLD ASSEMBLY WITH VALVES NG/HA

- MANIFOLD ASSEMBLY WITH VALVES LP/HA
- 564 VALVE LP/HA
- 6561 VALVE NG/HA
- 86565 VALVE LP/HA
 - 5562 VALVE NG/HA



ERD36 - GAS TUBING ASSEMBLY



Ref. # Part # Description * 36191 CHASSIS LEFT 1 36024 BACK COVER, TOP 9" 20 36185 ANGLE, FRONT SUPPORT 2 13346 BACKSPLASH 3" 21 36018 GRATE SUPPORT * 13327 BACKSPLASH 9" 22 26928 CHANNEL, BURNER SUPPORT * 13358 BACKSPLASH 24" 23 26923 SIDE SUPPORT, RH ERSD36 3 78477 CHANNEL MTG 24 36035 SIDE SUPPORT, SPILL TRAY, RH 4 82347 COOLING FAN 25 36025 REAR PANEL 5 26874 BRKT, IGNITOR 26 26971 BRACKET, COOLING FAN 6 86528 IGNITION MODULE, 6 PT 27 62817 IGNITOR WIRES 7 36036 SIDE SUPPORT, LTRAY -LH 28 62404 BURNER TUBE, #6 LP 8 26924 SIDE SUPPORT, RELAY PCB * 82151 TERMINAL BLOCK 10 82127 RELAY, PCB RANGE. 105 C * * 62365 BURNER TUBE, #3 NG 12 36026 SUPPORT, RELA



Date: 7-6-04

Re: Wire Harness Changes

Products Covered: ERD30S06, ERD36, ERD48, ERD60S06

Revision Level Change:

Revision Level was changed from:	<u>S</u> to <u>T</u> on ERD30S06
	<u>M</u> to <u>N</u> on ERD36
	<u>P</u> to <u>Q</u> on ERD48
	$\underline{\mathbf{D}}$ to $\underline{\mathbf{E}}$ on ERD60S06

Part # Changes

Model #	Description	Old Part #	New Part #
ERD30S06/ ERD60S06	Wire Harness	62615	72004
ERD36	Wire Harness	62172	72007
ERD48	Wire Harness	62396	72010
All	Transformer	62057	62808



Date: 3-17-05

Re: Relay Board

Products Covered:

ECS127, 130, 136 – MCS127, 130 – PCS130 – ERD30SO6 – ERD60S06, ERD36, ERD236, MRES30S, RSD30

Revision Level Change:

Model#	Old Rev	New Rev
ECS127B/R/SBK/ SBR/SCH/SCP, MCS127B/R/S	Н	J
ECS127B/R/SBK/SCH/SBR/SCP/208V, MCS127B/R/S/208V, ERD60S06	F	G
ECS130B/R/SBK/SBR/SCH/SCP, MCS130B/R/S, PCS130BRS	J	K
ECS130B/R/SBK/SBR/SCH/SCP/208V, MCS130B/R/S/208V, PCS130B/R/S/208V	G	Н
ECS136SBK/SBR/SCH/SCP	E	F
ERD30S06	U	V
ERDE36, MRES30S	В	C
ERD36	N	Р
RSD30	L	М

Condition:

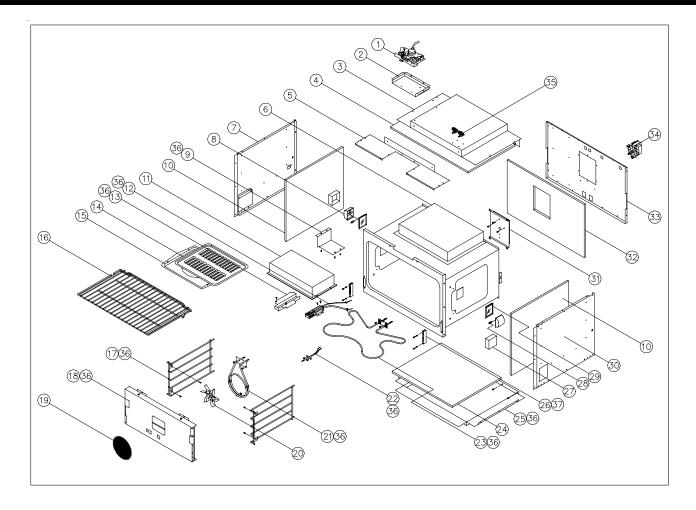
This replacement was implemented to improve reliability and to reduce warranty cost due to service issues relative to flickering lights. Relay boards *ARE* backwards compatible and can be used as service replacements.

Correction:

Description	Old Part #	New Part #
Relay Board	82127	92028

This change IS backward compatible, new parts can be used on any unit.

ERD36-36" CELL ASSEMBLY



REF # PART # DESCRIPTION DOOR LATCH MECHANISM 1 86166

~	00500			02001	
2	26598	LATCH PLATE	21	82377	CONVECTION ELEMENT, 2200W
3	38038	CASE TOP REAR	22	62593	TEMPERATURE SENSOR
4	80030	INSULATION, TOP REAR	23	62601	BAKE ELEMENT, 4000W
5	26873	CASE TOP FRONT	24	80040	INSULATION, CASE BOTTOM
6	NotReplace	eable OVEN CELL	25	26974	CASE BOTTOM
7	27530	CASE SIDE LEFT	26	62075	HINGE RECEPTACLE
8	62175	*HALOGEN LIGHT ASSEMBLY	27	36105	HEAT SHIELD, OVEN LIGHT
9	36098	SHIELD, VENTURI TUBE	28	86573	HALOGEN BULB, 10W
10	80032	INSULATION, CELL SIDE			,
11	62262	IR BROILER	29	86574	HALOGEN LIGHT SHIELD
12	82473	HOT SURFACE IGNITOR	30	27529	CASE SIDE, RIGHT
13	66628	IGNITOR SHIELD, IR BROILER	31	36280	CONV MOTOR MTG PLATE
13	82106	PLATED GRILL - BROILER PAN	32	80031	INSULATION, CASE BACK
			33	26882	CASE BACK
15	82107	PORCELAIN PAN	34	62101	CONVECTION MOTOR
16	62783	OVEN RACK	35	82987	THERMAL SW, HI TEMP CUT-OUT
17	62784	SUPPORT RACK	36	83534	SCREW, WAFER HD, #8 X 3/8"
18	36576BP	CONVECTION BAFFLE	37	83420	SCREW, BTN HD, #10-32 X .50"
đ	360				**Not Shown 62176 Light Assy 82089 LIGHT BULB

19

20

82891

82651

CONVECTION FILTER

FAN BLADE



Date: 5-7-02

Re: ERD36/48 Rack Supports and Convection Baffles

Products Covered: ERD36/48

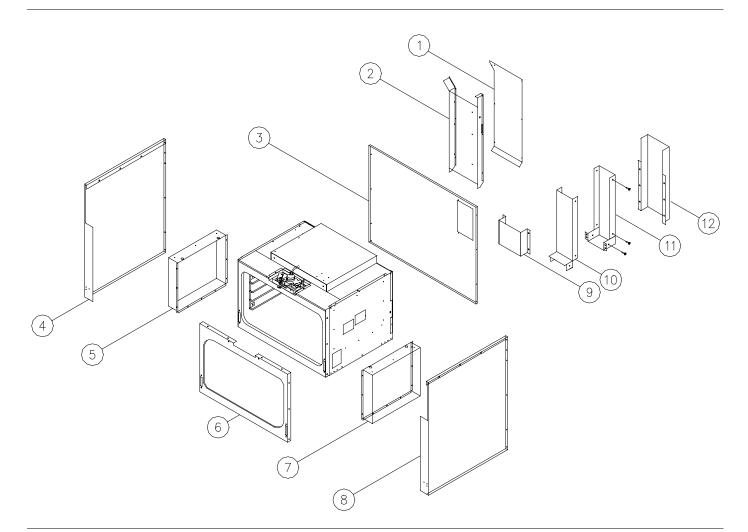
Revision Level Change: ERD36 Changed from FF to FG ERD48 changed from FG to FH

Correction:

The convection baffle changed to part # 36818BP The rack support changed to part # 62972

**NOTE: When changing to the new convection baffle, both the baffle and rack supports must be ordered and installed.

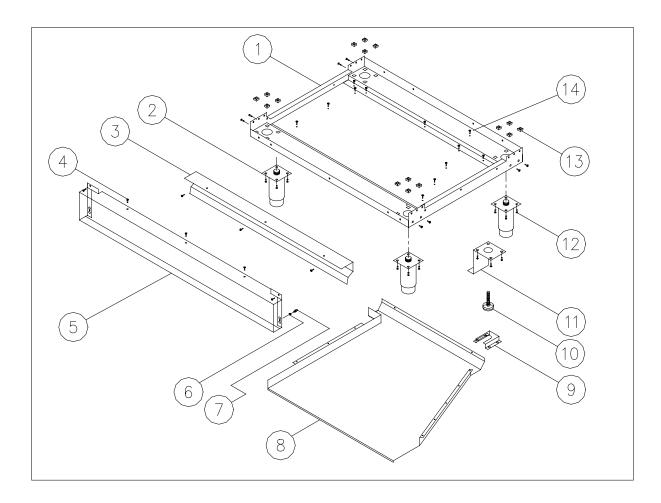
ERD36 - OVEN CASE ASSEMBLY



Ref. #	Part #	Description
1	36020	EXHAUST DUCT COVER
2	36019	EXHAUST DUCT
3	36184	BACK PANEL
4	36183	SIDE PANEL - LH
5	36008	RACEWAY SIDE PANEL
6	36086	FACE FRAME
7	36008	RACEWAY SIDE PANEL
8	36182	SIDE PANEL - RH
9	36051	FLUE DUCT FRONT SHIELD
10	36075BP	FLUE DUCT, BASE 9"
11	36131BP	FLUE DUCT, COVER 9"
12	78557	FLUE DUCT COVER 9"



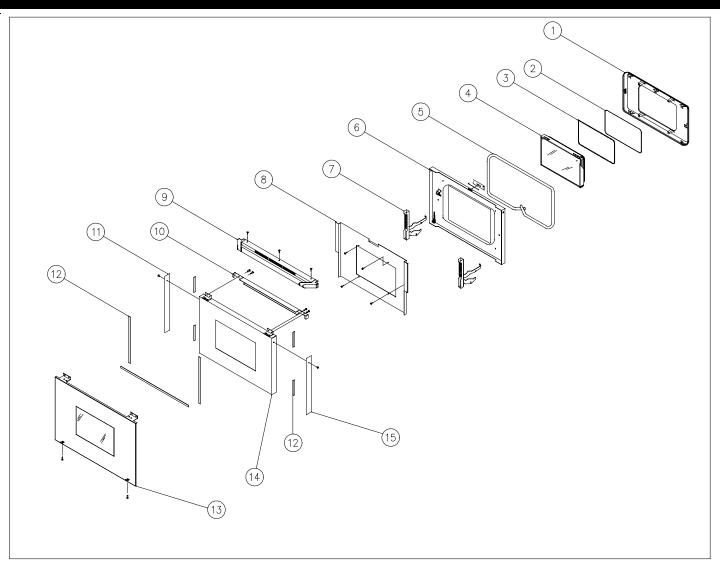
ERD36 - BASE ASSEMBLY



REF. #	PART #	DESCRIPTION
1	13179	BASE ASSEMBLY
*2	700000	ADJUSTABLE LEG
3	36165	EXHAUST DEFLECTOR
4	83534	SCREW, WAFER HD #8 X 3/8"
5	26922	KICK PANEL
6	83308	6-32 KEPS NUT
7	83412	BALL STUD EXTENDED
8	27373	EXHAUST DUCT ASSEMBLY
9	26041	ANTI-TIP BRACKET
10	83034	LEVELER, ANTI TIP BRACKET
11	27274	ANTI-TIP BRACKET ASSEMBLY
12	83397	SCREW, CAP 1/4-20 X 5/8
13	83398	NUT, RETAINER 1/4 - 20
14	83023	SCREW, SLOT HWH, #10 X 3/8"
**	66813	Plastic Leg Insert



ERD36 - DOOR ASSEMBLY



REF # PART # DESCRIPTION

- 27349BP INNER LINER ASSEMBLY
 82790 "J" TRIM
 26429 THERMOCORD WINDOW PACK
 - 13140 WINDOW PACK AfterSN#FG13220823Order72148
 - 62813 DOOR GASKET
- 6 86753 OUTER LINER ASSEMBLY
- 7 62436 DOOR HINGE

4

5

- 8 26908B HEAT SHIELD
- 9 13407SCH,SCP,SBK,SCP HANDLE ASSEMBLY
- 10 26970B BACKING PANEL
- 11 36002 TRIM DOOR EDGE, LEFT
- 12 83573 TAPE, DOUBLE SIDED
- 13 66092 DOOR SKIN ASSEMBLY
- 14 27327B MOUNTING FRAME ASSEMBLY
- 15 36003 TRIM DOOR EDGE, RIGHT





Date: 4-5-02

Re: Grates

Products Covered: ERD30 ERD36 ERD48 ESG EOG

Revision Level Change: ERD30 – FK2141737 ERD36 FF2141685 ERD48 FG2141665

Grates were changed – the new grates have a smooth porcelain finish rather than the matted black finish of the previous grate

Model #	Old Part #	New Part #	
ERD30/36/48,	62881BM	72434SB	
ESG366/486			
ERD36, ESG366	62883BM	72433SB	
EOG52	82368BM	72436SB	



Date: 9-9-04

Re: Revisions to alleviate an uneven spill tray.

Products Covered:

Part # 46130BP (front support angle, spill tray) and part # 83064 (foam countertop seal, qty 32.5) was added to all ERD36 and ERDE36 models.

Revision Level Change:

The revision level was not changed. The first units to be manufactured with this change for the ERD36SCP/NG is FN04322302 and for the ERDE36SBK/NG is FB043220305.

<u>Condition:</u> This bracket corrects sloping grates or uneven spill trays. It is a retro-fittable and can be used on any revision ERD36 or ERDE36.