

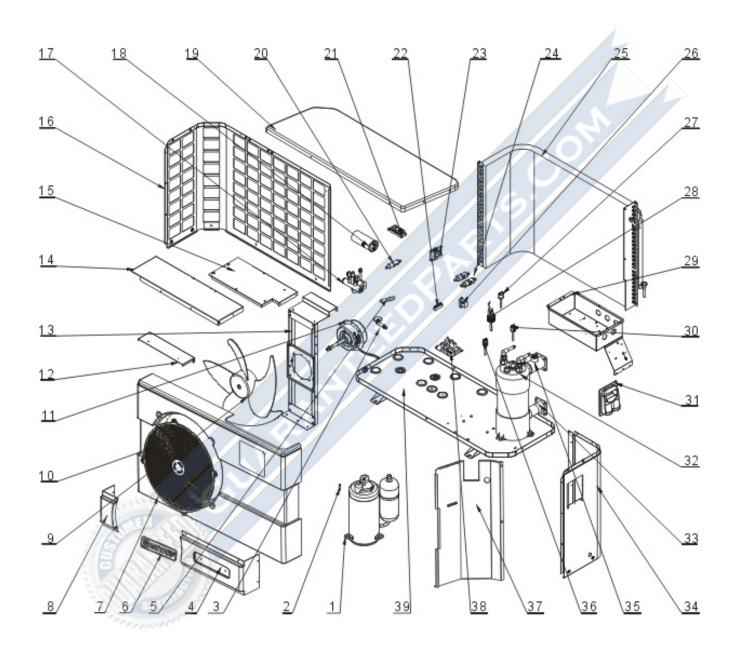
SWIMMING POOL HEAT PUMP UNIT

Parts Manual

Models HP50A1 HP70A1



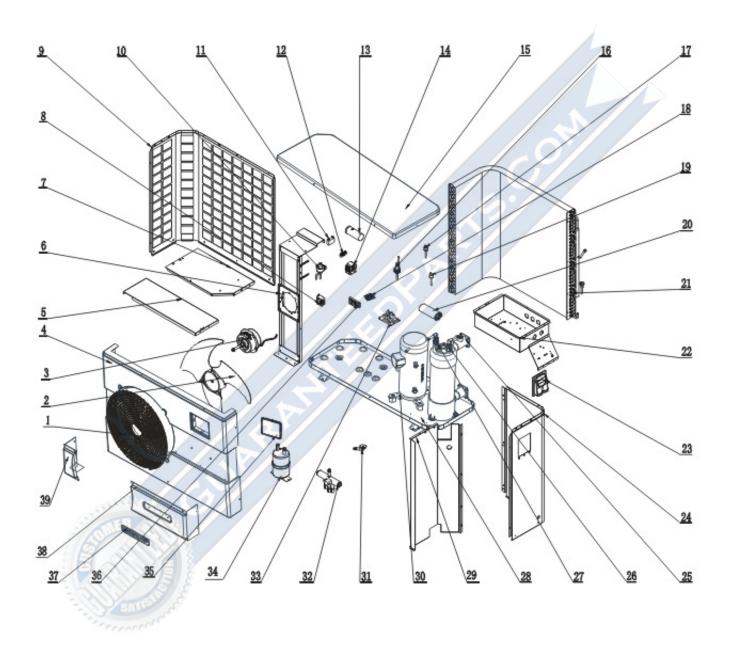
6.3 Exploded View and Spare Parts - HP50A1



6.3 Spare Parts List & Spare Parts - HP50A1

| SN | Part Name | Part Code | Part Number |
|----|-----------------------------|--------------|-----------------|
| 1 | Compressor | 20000-110041 | HPX20000-110041 |
| 2 | steel sleeve | 2002-8881 | HPX2002-8881 |
| 3 | Drainage | 3400-2203 | HPX3400-2203 |
| 4 | Front frame decoration 2 | 32008-220053 | HPX32008-220053 |
| 5 | Double capillary joint | 20000-140067 | HPX20000-140067 |
| 6 | Mark(hayward) | 20000-230596 | HPX20000-230596 |
| 7 | Front | 32008-220051 | HPX32008-220051 |
| 8 | Front frame decoration 1 | 32008-220052 | HPX32008-220052 |
| 9 | Fan | 3500-2701 | HPX3500-2701 |
| 10 | Fan retainer | 20000-220188 | HPX20000-220188 |
| 11 | Fan machinery | 20000-330124 | HPX20000-330124 |
| 12 | Before the fixed plate | 32008-210069 | HPX32008-210069 |
| 13 | M otor bracket | 32012-210742 | HPX32012-210742 |
| 14 | M ounting plate | 32012-210737 | HPX32012-210737 |
| 15 | Electric box cover plate | 32012-210740 | HPX32012-210740 |
| 16 | Back stop | 32012-210736 | HPX32012-210736 |
| 17 | Four-way valve | 2001-1418 | HPX2001-1418 |
| 18 | Compressor capacitance | 2000-3505 | HPX2000-3505 |
| 19 | Head cover | 32008-220054 | HPX32008-220054 |
| 20 | Checkvalve | 2001-1499 | HPX2001-1499 |
| 21 | Five-connector | 20000-390231 | HPX20000-390231 |
| 22 | Two-connector | 2000-3909 | HPX2000-3909 |
| 23 | Powertransformer | 20000-370006 | HPX20000-370006 |
| 24 | Filter | 2004-1444 | HPX2004-1444 |
| 25 | Fin type heat exchanger | 32012-120165 | HPX32012-120165 |
| 26 | Fan capacitance | 2000-3501 | HPX2000-3501 |
| 27 | Pressure switch | 2000-3603 | HPX2000-3603 |
| 28 | Water switch | 20000-360005 | HPX20000-360005 |
| 29 | Electrical box | 32012-210739 | HPX32012-210739 |
| 30 | Pressure switch | 2001-3605 | HPX2001-3605 |
| 31 | Terminal box | 32009-220029 | HPX32009-220029 |
| 32 | Titanium tubular ex changer | 32012-120036 | HPX32012-120036 |
| 33 | Water inlet sensor | 2000-3242 | HPX2000-3242 |
| 34 | Right-side plate | 32012-210735 | HPX32012-210735 |
| 35 | Water outlet sensor | 2000-3242 | HPX2000-3242 |
| 36 | Pressure switch | 20000-360059 | HPX20000-360059 |
| 37 | Median septum | 32012-210738 | HPX32012-210738 |
| 38 | Pc1001 | 95005-310145 | HPXPC1001 |
| 39 | Chassis | 32012-210741 | HPX32012-210741 |

6.3 Exploded View and Spare Parts - HP70A1



6.3 Spare Parts List & Spare Parts - HP70A1

| SN | Part Nam e | Part Code | Part Number |
|-------|------------------------------|--------------|---------------------|
| 1 | Fan protection grille | 20000-220169 | HPX20000-220169 |
| 2 | Fan blade | 20000-270004 | HPX20000-270004 |
| 3 | Fan motor | 20000-330134 | HPX20000-330134 |
| 4 | Front panel | 32017-220001 | HPX32017-220001 |
| . 5 | Support panel | 32009-210219 | HPX32009-210219 |
| 6 | Fan motor bracket | 32009-210634 | HPX32009-210634 |
| 7 | Electrical box cover | 32009-210635 | HPX32009-210635 |
| 8 | Transformer 230 V-12 V | 20000-370003 | HPX20000-370003 |
| 9 | Back panel | 32017-210010 | HPX32017-210010 |
| 10 | Electronic expansion valve | 20000-140237 | HPX 20000-140237 |
| 11 | Fan motor capacitor (5uF) | 2000-3509 | HPX 2000-3509 |
| 12 | Terminal block 2 connections | 2000-3909 | HPX 2000-3909 |
| 13 | Compressor capacitor | 2000-3524 | HPX 2000-3524 |
| 14 | Compressor contactor | 20000-360222 | HPX20000-360222 |
| 15 | Top cover | 32017-220004 | HPX32017-220004 |
| 16 | Flowswitch | 20000-360005 | HPX20000-360005 |
| 17 | High pressure switch | 2001-3605 | HPX 2001-3605 |
| 18 | Teminal block 3 connections | 2000-390237 | HPX 2000-390237 |
| 19 | Lowpressure switch | 2000-3603 | HPX 2000-3603 |
| 20 | Compressor capacitor | 20000-3510 | HPX20000-3510 |
| 21 | Fin coil | 35012-120001 | HPX35012-120001 |
| 22 | Electrical box | 32009-210633 | HPX32009-210633 |
| 23 | Protection cover | 32009-220029 | HPX32009-220029 |
| 24 | Right panel | 32009-210630 | HPX32009-210630 |
| 25 | P VC-Titanium condenser | 32010-120012 | HPX32010-120012 |
| 26 | Water outlet sensor | 2000-3242 | HPX2000-3242 |
| 27 | Water inlet sensor | 2000-3242 | HPX 2000-3242 |
| 28 | Bottom panel | 32009-210632 | HPX32009-210632 |
| 29 | C enter wall | 32009-210631 | HPX32009-210631 |
| 30 | Compressor | 20000-110142 | HPX 200 00-11 01 42 |
| 31^^^ | Drain connector | 3400-2203 | HPX3400-2203 |
| 32 | 4 ways valve | 2001-1491 | HPX2001-1491 |
| 33 | Pc1001 | 95005-310145 | HPXPC1001 |
| 34 | Gas-Liquid separator | 3500-1401 | HPX3500-1401 |
| 35 | LED controller | 95005-310261 | HPXLED |
| 36 | Terminal block 3 connections | 20000-390237 | HPX20000-390237 |
| 37 | Brand | 20000-230596 | HPX20000-230596 |
| 38 | Stripe 2 of front panel | 32017-220003 | HPX32017-220003 |
| 39 | Stripe 1 of front panel | 32017-220002 | HPX32017-220002 |