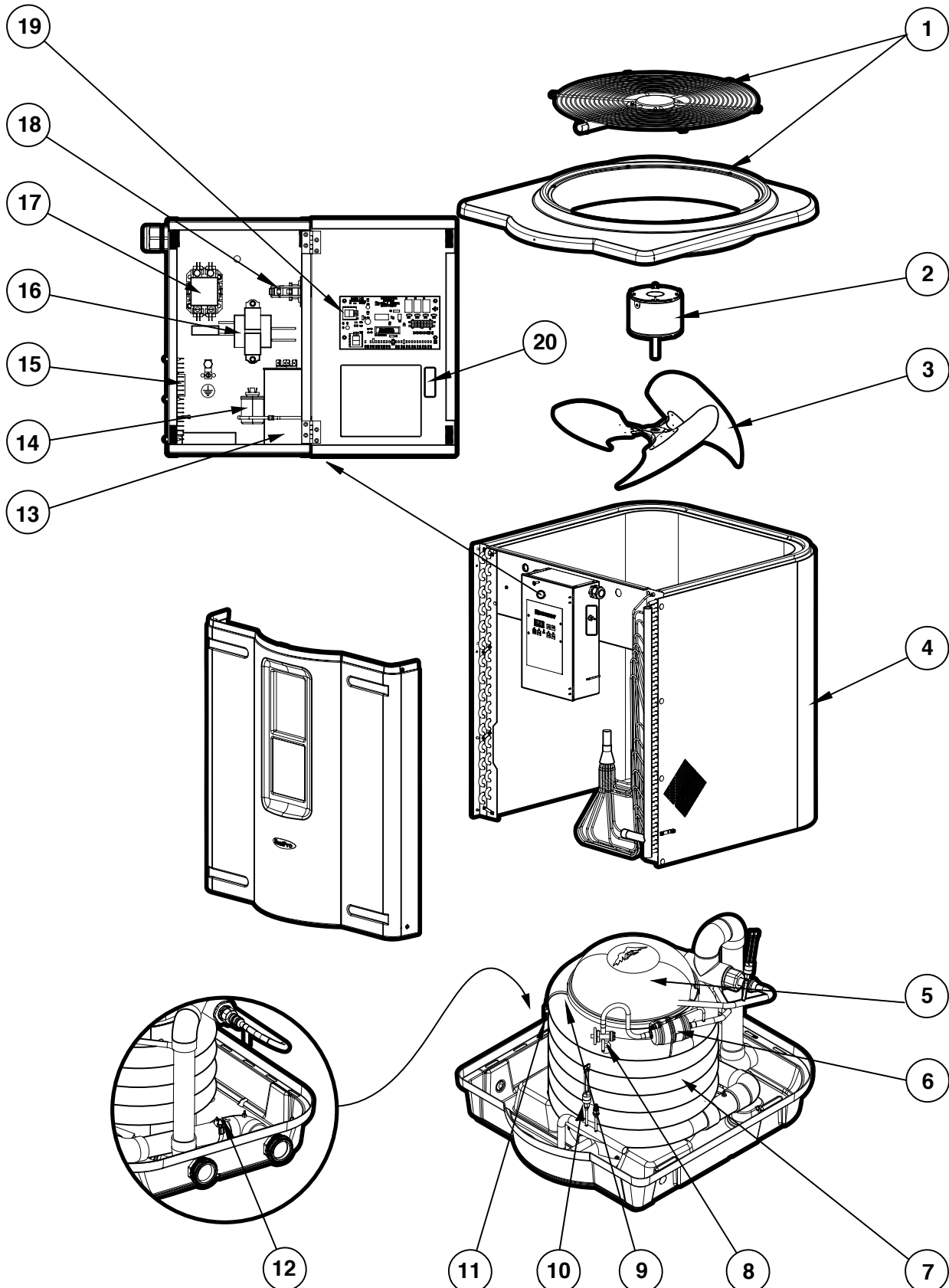


# HeatPro® Heat Cool

HEAT PUMP REPLACEMENT PARTS

Parts Diagram: HP31154T, HP31204T



Heating

### Parts Listing: HP31154T, HP31204T

Ref. No.	Part No.	Description
1	SMX309077011	Top Panel, Taupe with Guard
2	SMX300055036	Fan Motor
3	SMX303140003	Fan Blade
4	SMX24024408	Evaporator for SUMXL112 (2017)
5	SMX301150010	Compressor for HP31154T
	SMX11012754	Compressor for HP31204T
	SMX10024715	Compressor Plug (not shown) for HP31154T
	SMX10024899	Compressor Wire Harness (not shown) for HP31024T
7	SMX15022309	Filter – Drier for HP31204T and HP31154T
8	SMX24024942	Heat-Exchanger for HP31154T
	SMX24022306	Heat-Exchanger for HP31204T
9	SMX15024595	Thermal Expansion Valve (TXV) for HP31154T
	SMX15024595	Thermal Expansion Valve (TXV) for HP31204T
10	HPX11024258	High Pressure Switch
11	HPX11024259	Low Pressure Switch
12	SMX306000023	Defrost Sensor
13	SMX11022320	Compressor Run Capacitor
14	HPX11024151	Fan Capacitor
15	HPX11023509	Interface Board for HP31154T and HP31204T
16	SMX11022320	Compressor Run Capacitor
17	HPX11024151	Fan Capacitor
18	HPX11023509	Interface Board for HP31154T and HP31204T
19	HPX11023693	Transformer
20	HPX1985	Contactora
—	HPX2181	Water Pressure Switch
—	SMX11023511	Control Board for HP31154T and HP31204T
—	SMX1101191101	Master On/Off Switch

### NOT PICTURED

—	HPX10023517	Control Board Cable for HP31154T and HP31204T
—	SMX14024927	Consumer Kit
—	SMX15022313	Reversing Valve for HP31204T