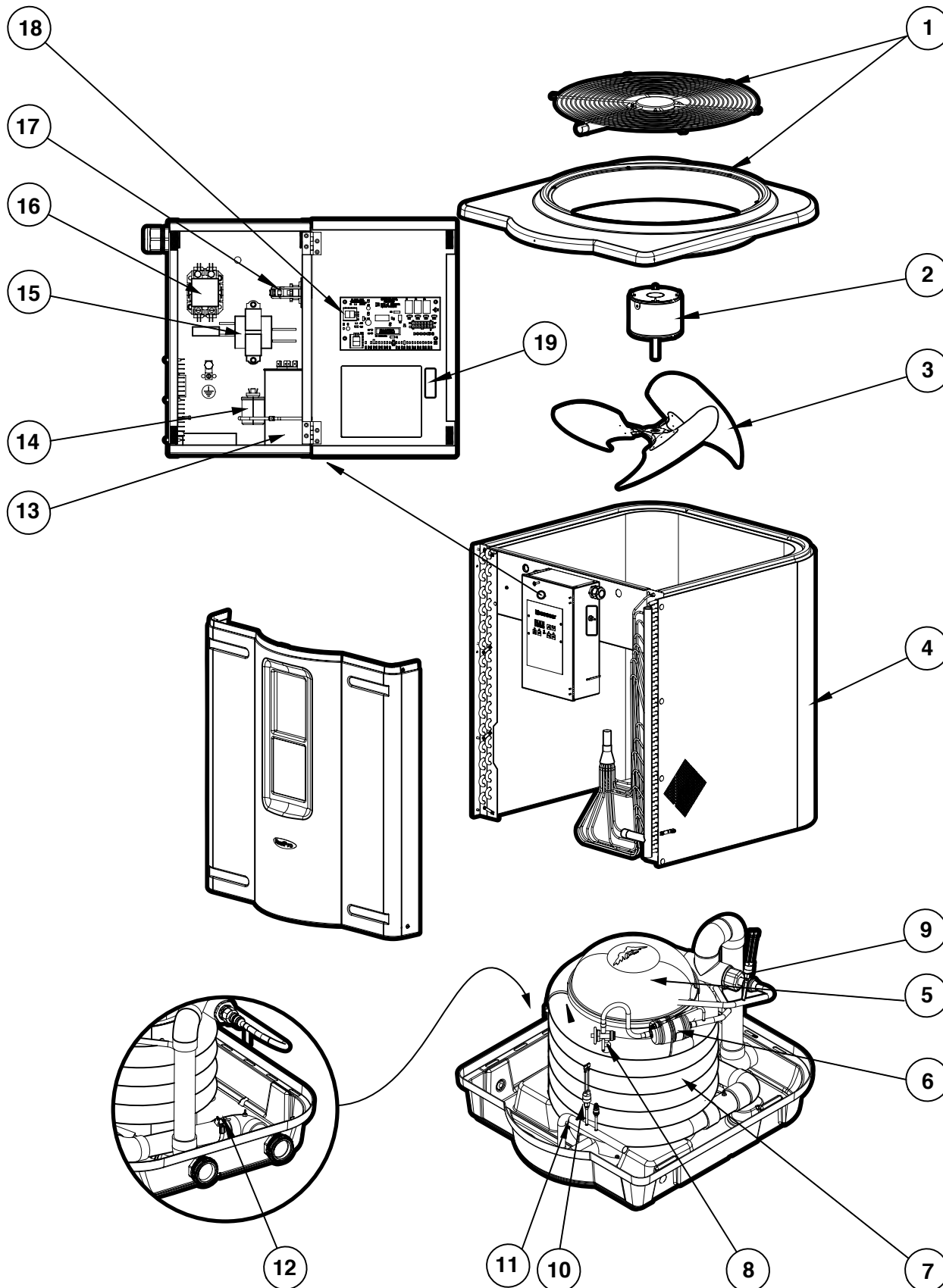


HeatPro®/Summit XL

HEAT PUMP REPLACEMENT PARTS

Parts Diagram: HP21404T, HP21404TC, HP21004T, HP21254T, SUMXL112, SUMXL140, HP21124T



Heating

Parts Listing: HP21404T, HP21404TC, HP21004T, HP21254T, SUMXL112, SUMXL140, HP21124T

Ref. No.	Part No.	Description
1	SMX309077011	Top Panel – Taupe with Guard
2	SMX300055036	Fan Motor
3	SMX303140003	Fan Blade
4	SMX305099004	Evaporator for HP21404T, HP21404TC
	SMX24024408	Evaporator for HP31154T, HP21254T, HP21124T and HP31204T
	SMX24024414	Evaporator for HP21004T
5	SMX11017204	Compressor for HP21004T prior to serial number 21131501105230001
	SMX301150010	Compressor for HP21124T prior to serial number 21131501102140001
	SMX11024201	Compressor for HP21254T prior to serial number 21131405101250001
	SMX11024201	Compressor for HP21404T prior to serial number 21131404105240001
	SMX301150010	Compressor for HP31154T
	SMX11012754	Compressor for HP31204T
	SMX11012751	Compressor for HP21004T after serial number 21131501105230001
	SMX11012753	Compressor for HP21124T after serial number 21131501102140001
	SMX11012755	Compressor for HP21254T after serial number 21131405101250001
	SMX11012755	Compressor for HP21404T after serial number 21131404105240001
	SMX10024715	Compressor Plug (not shown) for HP21004T prior to serial number 21131501105230001
	SMX10024715	Compressor Plug (not shown) for HP21124T prior to serial number 21131501102140001
	SMX10024715	Compressor Plug (not shown) for HP21254T prior to serial number 21131405101250001
	SMX10024715	Compressor Plug (not shown) for HP21404T prior to serial number 21131404 105240001
	SMX10024715	Compressor Plug (not shown) for HP31154T
	SMX10024899	Compressor Wire Harness (not shown) for HP31204T
	SMX10022329	Compressor Plug (not shown) for HP21004T after serial number 21131501105230001
	SMX10022329	Compressor Plug (not shown) for HP21124T after serial number 21131501102140001
	SMX10022329	Compressor Plug (not shown) for HP21254T after serial number 21131405101250001
	SMX10022329	Compressor Plug (not shown) for HP21404T after serial number 21131404105240001
6	HPX1462	Filter – Drier for all except HP31204T and HP31154T
	SMX15022309	Filter – Drier for HP31204T and HP31154T
7	SMX24024864	Heat-Exchanger for HP21404T
	SMX24024942	Heat-Exchanger for HP31154T
	SMX24022306	Heat Exchanger for HP31204T
	SMX24022371	Heat Exchanger for HP21254T
	SMX24022372	Heat Exchanger for HP21004T
	SMX24024509	Heat Exchanger for HP21124T prior to serial number 21131708100361001
	SMX2401347101	Heat Exchanger for HP21124T after serial number 21131708100361001
8	SMX15024595	Thermal Expansion Valve (TXV) for HP21004T prior to serial number 21131501105230001
	SMX15024595	Thermal Expansion Valve (TXV) for HP21124T prior to serial number 21131501102140001
	SMX15024595	Thermal Expansion Valve (TXV) for HP31154T
	SMX15024595	Thermal Expansion Valve (TXV) for HP31204T
	SMX15012865	Thermal Expansion Valve (TXV) for HP21004T after serial number 21131501105230001
	SMX15022368	Thermal Expansion Valve (TXV) for HP21124T after serial number 21131501102140001
	SMX15024595	Thermal Expansion Valve (TXV) for HP21254T after serial number 21131405101250001
	SMX15024916	Thermal Expansion Valve (TXV) for HP21404T after serial number 21131404105240001
9	HPX11024258	High Pressure Switch
10	HPX11024259	Low Pressure Switch
11	SMX306000023	Defrost Sensor
12	SMX306000024	Water Temperature Sensor for HP21404T, HP21004T, HP21254T and HP21124T
	SMX11024957	Water Temperature Sensor for HP31154T and HP31204T
13	SMX11022320	Compressor Run Capacitor
14	HPX11024151	Fan Capacitor
15	HPX11023693	Transformer
16	HPX1985	Contactors
17	HPX2181	Water Pressure Switch
18	SMX306000016	Control Board for HP21404T, HP21004T, HP21124T and HP21254T
	SMX11023511	Control Board for HP31154T and HP31204T
19	SMX1101191101	Master On/Off Switch
NOT PICTURED		
—	HPX10023517	Control Board Cable for HP31154T and HP31204T
—	SMX14024927	Consumer Kit
—	SMX15022313	Reversing Valve for HP31204T