

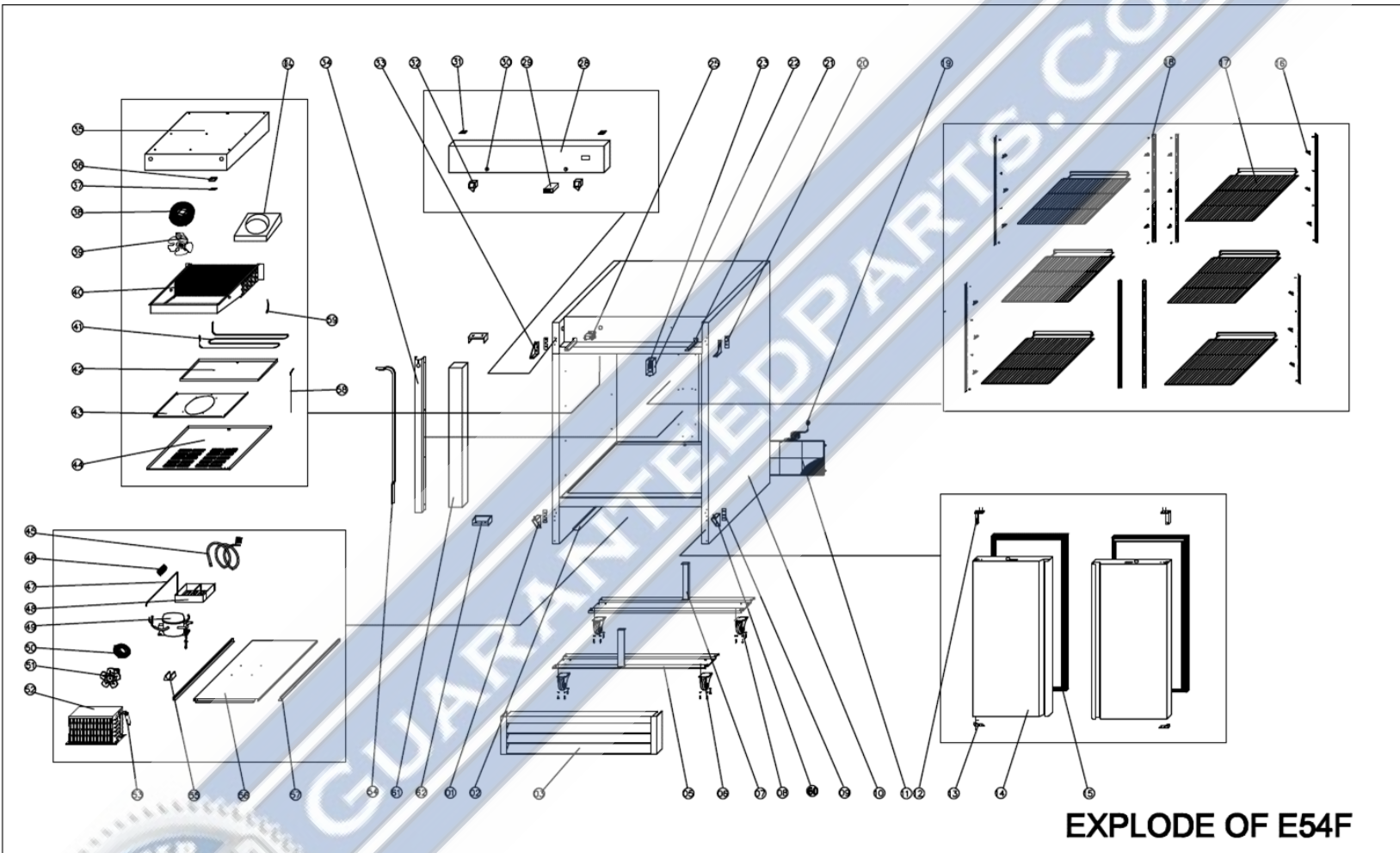
IB54F R404A PARTS LIST BEFORE SN-9180782

N0.	CODE	NAME	MODEL	QTY.
1	27R.03L	DOOR HINGE /DOWN		1PC
2	27R.02	BAFFLE PLATE		1PC
3	54R.01	DOWN PANEL		1PC
4	E27R.10	WIND GUIDE FOAM		1PC
5	54R.02	SUPPORT OF UNIT BOARD		2PCS
6	GN650TN.53B	BRAKE WHEEL	5"	2PCS
7	54R.03	FOUNDATION PLATE		2PCS
8	GN650TN.53A	NORMAL WHEEL	5"	2PCS
9	27R.04	WASHER OF DOWN HINGE		2PCS
10	E54F	BODY		1PC
11	54R.05	UNIT ROOM COVER		1PC
12	GN650TN.14	DOOR SPRING HINGE		2PCS
13	GN650TN.10	DOWN HINGE AXIS JACKET		2PCS
14	E27R.01	DOOR/LEFT/RIGHT		2PCS
15	E27R.02	GASKET		2PCS
16	G350.08	K SHAPE CLIP		24PCS
17	54R.06	SHELF		6PCS
18	G350.06	SHELF SUPPORT		8PCS
19	27R.14	PLUG	14#	1PC
20	27R.11	WASHER OF UP HINGE		2PCS
21	27R.13	FIXED CLIP OF FRONT PANLE		1PAIR
22	GN650TN.03	LAMP COVER		1PC
23	E27R.03	LAMP	E12 LED 3W	1PC
25	27F.03	CONTACTOR OF COMPRESSOR	HLC-1XT04XA	1PC
26	27R.28	THERMOSTAT WASHER		1PC
28	54R.07	FRONT PANEL		1PC
29	27F.11	THERMOSTAT	XR60C 115V	1PC
30	GN650TN.86	LOCK		2PCS
31	GN650TN.44	HINGE		2PCS
32	GN650TN.48H	DOOR SWITCH		1PC
33	27R.12	DOOR HINGE / UP		1PAIR
34	27R.17	SUCTION PIPE COVER		1PC
35	54R.08	FIXED BOARD OF EVAPORATOR		1PC
36	GN650TN.17	PROBE PADDING		1PC
37	S900.31	SENSOR FIXED CLIP		1PC
38	GN650TN.23	WALL RING		1PC
39	27R.30	CIRCLE FAN	ECM7108	1PC
40	E54F.01	EVAPORATOR		1PC
41	E54F.02	DEFROST HEATING ELEMENT		1PC
42	54F.04	EVAPORATOR WATER PAN		1PC
43	81R.12	CIRCLE FAN SUPPORT		1PC
44	54R.12	CIRCLE FAN COVER		1PC
45	54F.10	HELIX SUCTION PIPE+CAPILLARY B	Φ9.52	1PC

46	27R.15	CABLE CONNECTOR		1PC
47	54F.10	EVAPORATE PIPE	Φ8*0.75	1PC
48	27R.100	WATER BOX		1PC
49	E54F.04	COMPRESSOR	NT2180GK 115V	1PC
50	GN650BT.10	BASKETC GUARD GRILLS		1PC
51	27R.32	CONDENSER FAN	CA27-04	1PC
52	E54F.03	CONDENSER		1PC
53	GN1410TN.14	FILTER DRIER	25g	1PC
54	54F.07	VERTICAL SUCTION PIPE+CAPILLARY A		1PC
55	27F.06	DRIER SUPPORT		1PC
56	54F.08	UNIT BOARD		1PC
57	27R.27	GUIDE OF UNIT BOARD		1PAIR
58	27F.10	WATER PIPE HEATER		1PC
59	27F.13	PROTECTOR FOR HEATING ELEMENT		1PC
60	27R.03R	DOOR HINGE /DOWN		1PC
61	54F.11	MIDDLE GIRDER		1PC
62	54R.17	MIDDLE GIRDER FIXER		2PCS



GUARANTEEDPARTS.COM



IB54F R290 After SN-9180782

N0.	NAME	CODE	MODEL	QTY.
2	Baffle Plate	5202000077		1PC
50	Basket Guard Grills	109030026		2PCS
10	Body	5102003332		1PC
6	Brake Wheel	107050002		2PCS
46	Cable Connector	104110005		1PC
39	Circle Fan	104030015	IQC3608-010315/A02 L=900	1PC
44	Circle Fan Cover	5202004607		1PC
43	Circle Fan Support	5202003921		1PC
49	Compressor	104010145	NT2180UV 115V/60HZ	1PC
	Compressor	104010279	SCE18CNLX 115V/60HZ	
52	Condenser	113020116		1PC
51	Condenser Fan	104030019	BD03-04/CA01 L=600	2PCS
63	Controller Protector	108140044		1PC
	Controller Protector Cover	108140043		1PC
25	DEFROST HEATING ELEMENT	104130129		1PC
	Door Hinge / Up Left	5202000068		
33	Door Hinge / Up Right	5202000067		1PAIR
1	Door Hinge /Down Left	5202000075		1PC
60	Door Hinge /Down Right	5202000074		1PC
12	Door Spring Hinge	110110020		2PCS
32	Door Switch	104090003		2PCS
14	Door/Left/Right	5107000889		2PCS
13	Down Hinge Axis Jacket	108300269		2PCS
3	Down Panel	5202000181		1PC

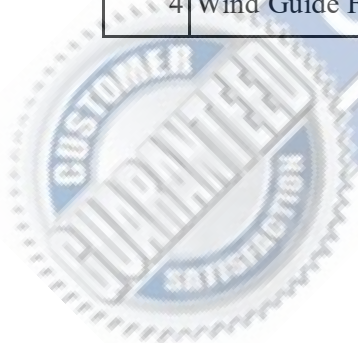
64	DRAIN FIXER	108030581		1PC
65	DRAIN HOLDER	108300122		1PC
66	DRAIN PIPE	108100158		1PC
55	Drier Support	108300116		1PC
47	Evaporate Pipe	113110403		1PC
40	Evaporator	5112000468		1PC
42	Evaporator Water Pan	5202000180		1PC
41	Fan Grill	108010108		1PC
53	Filter Drier	107180004		1PC
35	Fixed Board OfEvaporator	5202004695		1PC
21	Fixed Clip OfFront Panle	5202001079		1PAIR
7	Foundation Plate	5202000185		2PCS
28	Front Panel	5114000540		1PC
15	Gasket	108270295		2PCS
57	Guide OfUnit Board/Left	5202000084		1PAIR
	Guide OfUnit Board/Right	5202000083		
45	Helix Suction Pipe+Capillary B	113100661		1PC
31	Hinge	114020085		2PCS
16	K Shape Clip	107090002		24PCS
26	Keep Warm Board	106050234		1PC
22	Lamp	104070209		1PC
23	Led Power Supply	104070118	TR-LD0606 24V 6.7W	1PC
30	Lock	107130008		2PCS
61	Middle Girder	5109000215		1PC
62	Middle Girder Fixer	108300057		2PCS
8	Normal Wheel	107050001		2PCS

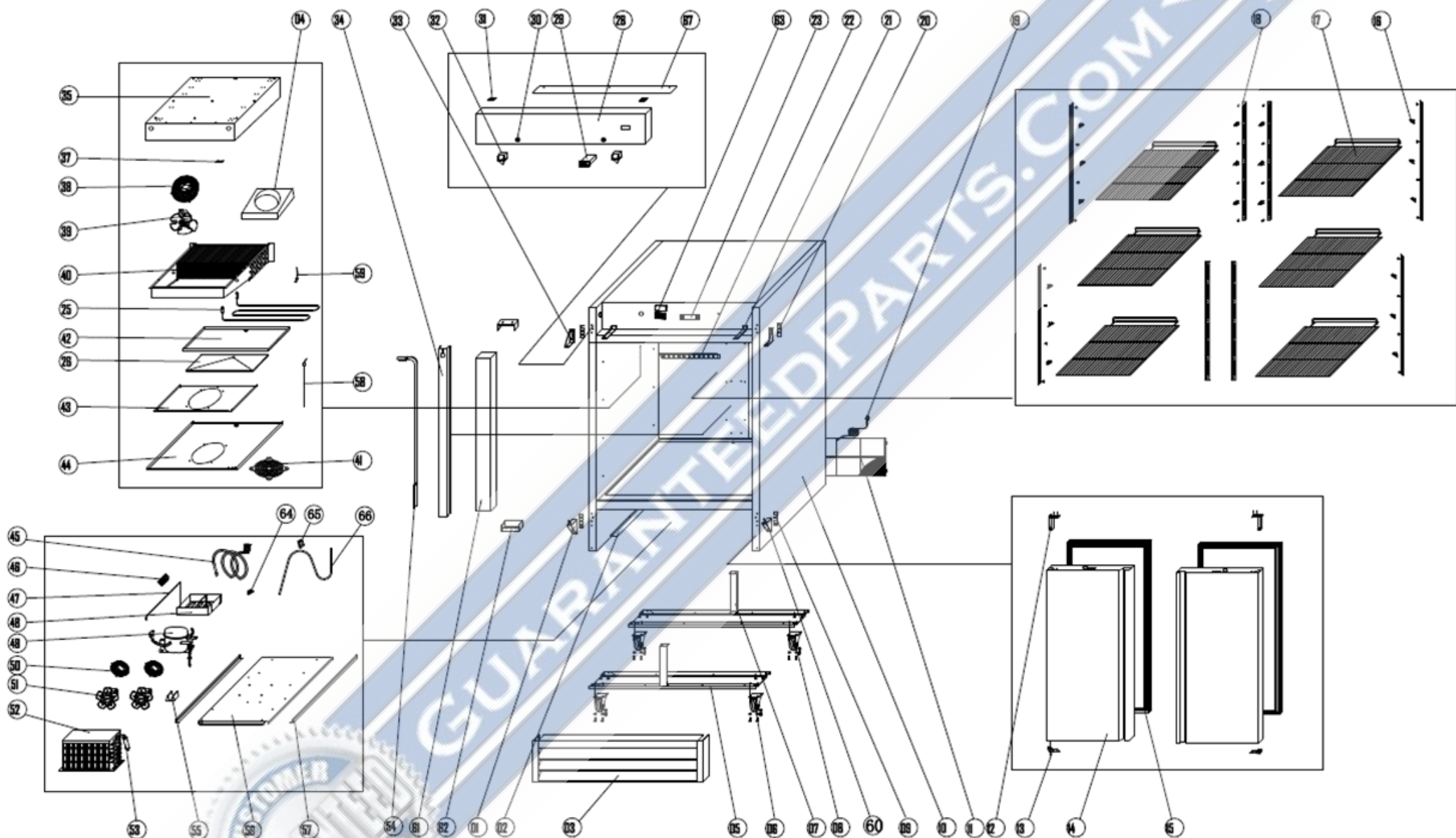
19	Plug	104050013	14# 5-15P	1PC
59	PROTECTOR FOR HEATING ELEMENT	104120052		1PC
37	Sensor Fixed Clip	108110315		1PC
17	Shelf	109020044		6PCS
18	Shelf Support	103010025	L=1087.5	8PCS
34	Suction Pipe Cover	5202004639		1PC
5	Support Of Unit Board	5202000182		2PCS
29	Thermostat Contactor	104020173	XW06K 4N1F0 40A	1PC
	Thermostat Display	104020174	CX50	1PC
29	Thermostat	104020003	107-0003 XR60CX	1 PC
67	TOP COVER	5202000183		1PC
56	Unit Board	5202000177		1PC
11	Unit Room Cover	109040084		1PC
54	Vertical Suction Pipe+Capillary A	113100059		1PC
38	Wall Ring	109030001		1PC
9	Washer Of Down Hinge	5202000073		2PCS
20	Washer Of Up Hinge	5202000064		2PCS
48	Water Box	108140003		1PC
58	Water Pipe Heater	104120058		1PC
4	Wind Guide Foam	106050334		1PC

SN-9180782 TO 20118930

SN-9180782 TO 20118930

FROM SN-20118931





EXPLODE OF G-54F